

Work Order ID 117687

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Item ID: D3536-25

Revision ID:

Item Name: Gasket Center

Start Date: 4/30/14 Start Qty: 12.00

Required Date: 5/02/14 Req'd Qty: 12.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3536

Rev A

100

100

Waterjet

FLOW CNC Waterjet

neo.063

FLOW WATER JET

Memo

1-Cut as per Dwg D3536
Deburr if necessaryDwg Rev: A Prog Rev: A 2-

0.00

0.00

13 0 Jm1405-2

110

110

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

13 0 Jm1405-2DAS
27
9-59

120

120

QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

14/5/1413 0 _____

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Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
Description

130

Identify as per dwg & Stock Location: FP-001***130***

Packaging

Packaging

Memo

Set Up/
Run Hours

0.00

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
StampX13 q JP 14/05/05

140

QC21- Final Inspection - Work Order Release

140

QC

Quality Control

Memo

0.00

0.00

MLJ 14-05-06JP 14-05-05

Picklist Print

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Work Order ID: 117687

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Parent Item: D3536-25

D3536-25

Parent Item Name: Gasket Center

Start Date: 4/30/14

Required Date: 5/02/14

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased		No		100	sf	896.8000	0.5956	8			
MNEO60S 063										**	Jm1405-2		
NEOPRENE SHEET 0.063													

Location

Loc Qty

Loc Code

MAT052

896.8

M126546

27.1

M128266

69.7

M128339

800

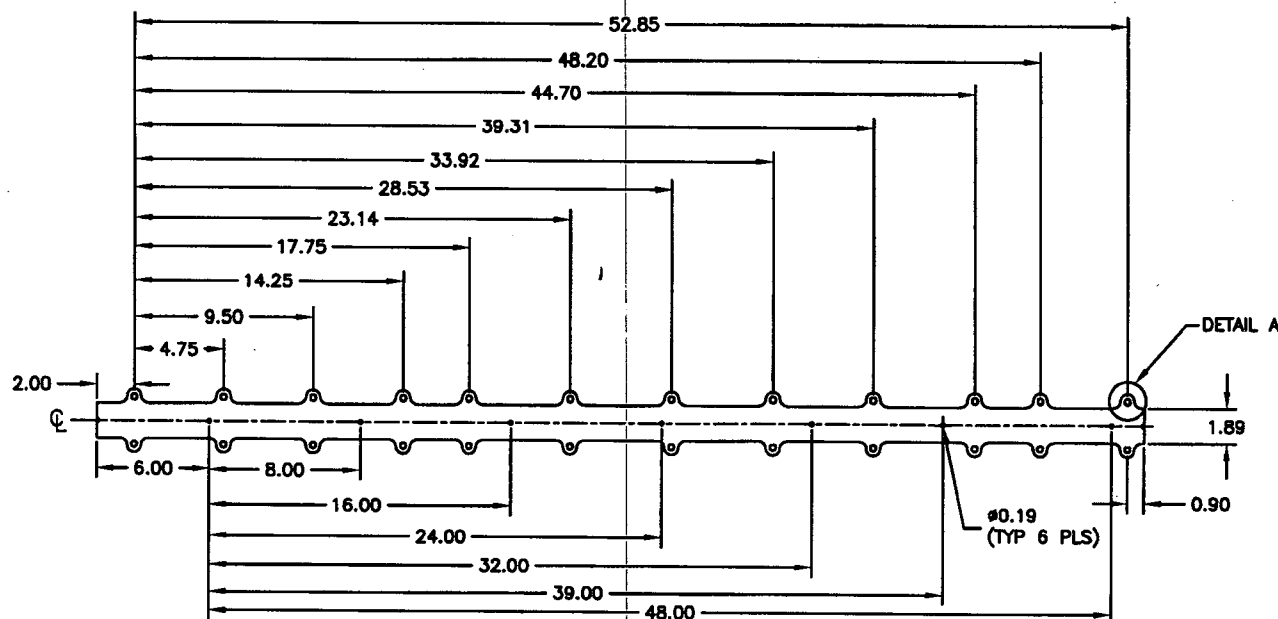
128266

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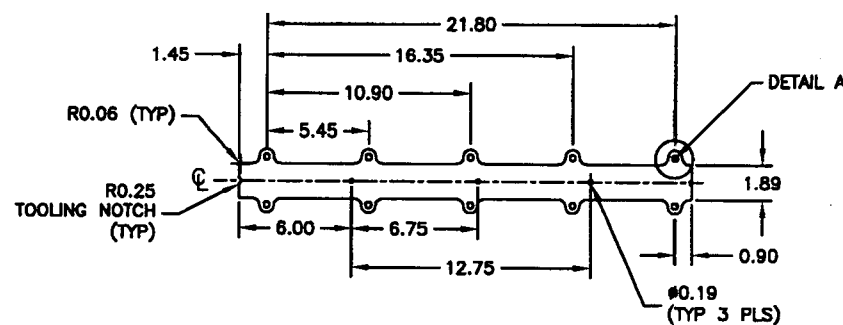
DESIGN	C.B.	DRAWN BY	C.B.	DART AEROSPACE USA, INC.
CHECKED	PH	APPROVED	PH	PORT HADLOCK, WA
DATE	06.10.25	TITLE	D3536	REV. A
			GASKET	SHEET 3 OF 6
				SCALE 1:10

RELEASED
070212



D3536-23 GASKET

W/067682



D3536-25 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION